

Wednesday, 13/08/2008 10:08:58 AM
file 00000

Process Sheet

split

Job No.: CU-DAR001 Dart Helicopters Services
 Estimate Number: 41186 -1
 P.O. Number: 13307
 This Issue: 13/08/2008 S.O. No.:
 Prsht Rev.: NC
 First Issue: 11 Type: SMALL /MED FAB
 Previous Run: 41185
 Written By:
 Checked & Approved By: 10088.13
 Comment: Est Rev:A 08.05-12 new issue DD verified by: LL
 Est Rev:B 08-07-14 revB as per dwg DD verified by:ec

Drawing Name: REPLACEMENT GLARESHIELD KIT
 Part Number: D412776011
 Drawing Number: D412-776 REVB
 Project Number: N/A
 Drawing Revision: B
 Material:
 Due Date: 05/09/2008 Qty: 2 Um: Each

split 1 sp

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



41 for 100 08/8/28



Comment: Photocopy bluefile & type labels per PPP D412-776-011 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0 D3690041 Glareshield Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Glareshield Assembly
batch: 41937 41984

41937

9/1/15

50

4.0 D3699041 Support Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Support Assembly
batch: 41019

34480

8/1/13

08/10/08

(12)

5.0 D3699042 Support Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Support Assembly
batch: 41020 342535

342535

8/1/13

08/10/08

08/10/08

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Process Sheet

001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

4N186-1

Part Number: D412776011



Machine Or Operation:

Description:

6.0 AN33A Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12 6.0000 Each(s)

Bolt

batch: M109632 8/10/09 scf

7.0 AN35A Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20 10.0000 Each(s)

Bolt

batch: M100188 8/10/09 (v2)

8.0 AN960JD10L Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24 12.0000 Each(s)

Washer

batch: M105793 8/10/09 (v2)

9.0 AN960JD6L Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total: 22 11.0000 Each(s)

Washer

batch: 5519 8/10/09 (v2)

10.0 AN9703 Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4 4.0000 Each(s)

Washers

batch: 105953 8/10/09 (v2)

11.0 MS20426AD33 Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24 12.0000 Each(s)

Rivet

batch: M1563 8/10/09 (v2)

12.0 MS21042L06 Nut



Comment: Qty.: 11.0000 Each(s)/Unit Total: 22 11.0000 Each(s)

Nut

batch: M109167 8/10/09 (v2)

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Process Sheet

R001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

41186-1

Part Number: D412776011



Machine Or Operation:

Description :

MS21075L08

ANCHOR NUT



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

ANCHOR NUT

batch:

M108963

SS

08/10/09 (C)

14.0

MS35206228

Screw



Comment: Qty.: 11.0000 Each(s)/Unit Total: 11.0000 Each(s)

Screw

batch:

M108963

SS

08/10/09 (C)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/02/02 (C)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-776-011

Location:

PPP Rev:

A

P 09/02/02 pr

(C)

17.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

09/02/03 (C)

Job Completion



U 09.02.03

ROSPACE LTD.

IIN-D412-776

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WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

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NO. 4118